

$20 + 30 =$ $10 + 60 =$ $40 + 40 =$

$70 + 20 =$ $30 + 60 =$ $50 + 30 =$

$20 + 20 =$ $30 + 30 =$ $40 + 20 =$

$25 + 30 =$ $18 + 50 =$ $48 + 20 =$

$28 + 30 =$ $55 + 30 =$ $42 + 30 =$

$20 + 34 =$ $30 + 43 =$ $27 + 50 =$

$70 + 15 =$ $70 + 24 =$ $10 + 54 =$

$70 + 30 =$ $15 + 60 =$ $30 + 64 =$

$70 + 23 =$ $15 + 30 =$ $20 + 28 =$

$20 + 50 =$ $18 + 50 =$ $42 + 30 =$

$56 + 30 =$ $55 + 40 =$ $14 + 10 =$

$70 + 28 =$ $20 + 26 =$ $80 + 13 =$