

$$13 \times 15 = 195$$

X	10	5	
10	100	50	150
3	30	15	45
	130	65	195

$$14 \times 25 = 350$$

X	20	5	
10	200	50	250
4	80	20	100
	280	70	350

$$42 \times 21 = 882$$

X	20	1	
40	800	40	840
2	40	2	42
	840	42	882

$$32 \times 23 = 736$$

X	20	3	
30	600	90	690
2	40	6	46
	640	96	736

$$12 \times 75 = 900$$

X	70	5	
10	700	50	750
2	140	10	150
	840	60	900

$$17 \times 18 = 306$$

X	10	8	
10	100	80	180
7	70	56	126
	170	136	306

$$33 \times 27 = 891$$

X	20	7	
30	600	210	810
3	60	21	81
	660	231	891

$$44 \times 32 = 1408$$

X	30	2	
40	1200	80	1280
4	120	8	128
	1320	88	1408

$$56 \times 23 = 1288$$

X	20	3	
50	1000	150	1150
6	120	18	138
	1120	168	1288

$$62 \times 18 = 1116$$

X	10	8	
60	600	480	1080
2	20	16	36
	620	496	1116

$$72 \times 75 = 5400$$

X	70	5	
70	4900	350	5250
2	140	10	150
	5040	360	5400

$$87 \times 88 = 7656$$

X	80	8	
80	6400	640	7040
7	560	56	616
	6960	696	7656